

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 09.04.07	Job No.: 00668	ADR Yes/No: N	ADR Date: <i>MD</i>	ECN #: 09- 560
Product No.: D206-642	Created By: <i>UP</i>	Approved By: <i>MD</i>		
Product Name: Skidtube	Checked By: <i>PU</i>	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>h 09.04.13</i>
Production Engineering Coord	Y	EC/DD	<i>E 09.04.13</i>
Production Document Control	N		
Customer Technical Support	Y	DStw	<i>1809.04.13</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:
Web req's additional hole for compatibility with D3804-041/-043 skidtubes

Documents Affected:
Release:
- DEO-D2654-E-2 to amend D2654 Rev. E1

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>09.04.13</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	N			
10	Update Controlled PDF Files	Y	KJ		<i>09.04.08</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ		<i>09.04.13</i>
18	Create / Update PPP's	<i>Y</i>	<i>KJ</i>		<i>09.04.13</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	As req'd	<i>NOT RECD</i>
20	Update Grey Project Binder	N			<i>09.04.08</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>09.04.08</i>
22					
23					

Description / Action:

- DEO adds an additional hole to the D2654-1 /-3 webs for compatibility D3804-041/-043. Update tooling.
- D206-642-111/-112/-211/-212/-213/-214 now at CHG 006
- D206-642-141 /-241 now at CHG 005
- Any affected tube in production should be updated if possible to add the additional hole. Kits in stock do not need to be updated.
- Note for Tech Support: customers installing the DSI 9420-11/-013 Run-on Wearplate kit on skidtubes at CHG numbers earlier than those mentioned on this ECN will have to drill through I-beam in one location. The DSI does not explicitly state this, although it should be obvious when they try installing the thru-bolt!

ECN Verified & Complete: *MD*

Date: *09/04/24*

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DART AEROSPACE LTD

Date: 09.04.07	Job No.: 00668	ADR Yes/No: N	ADR Date:	ECN #: 09- 560
Product No.: D206-642		Created By: <i>W</i>	Approved By: <i>W</i>	
Product Name: Skidtube		Checked By: <i>W</i>	General Manager Approval:	

Distribution	Reqd.	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	EC/DD	
Production Document Control	N		
Customer Technical Support	Y	DStw	

Distribution	Reqd	Resp	Initial / Date
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9	Update Blue/Pink/DSI Folder and Electronic Files	N			
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11	Update Master Document List (MDL)	N			
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17	Create / Update Change Record Form	Y	KJ		09.04.13 <i>W</i>
18	Create / Update PPP's	Y <i>W</i>	KJ		09.04.13 <i>W</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	As req'd	NOT RECD <i>W</i>
20	Update Grey Project Binder	N			09.04.08 <i>W</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
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Description / Action:
- DEO adds an additional hole to the D2654-1 /-3 webs for compatibility D3804-041/-043. Update tooling. *No work in 09.04.14*
- D206-642-111/-112/-211/-212/-213/-214 now at CHG 006
- D206-642-141 /-241 now at CHG 005
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